



OVERALL WIDTH: 9.125"  
1/2 OF FACE: 4.250"  
L MEASUREMENT: 3.750"  
WEB-TO-HUB EXTENSION R: 2.875"  
FACE-TO-HUB EXTENSION L: 4.625"  
FACE-TO-HUB EXTENSION R: 0.625"  
APPROXIMATE WEIGHT (LBS.): 170  
SMALL BORE DIAMETER: 2.531"

TOLERANCES:  
WHEEL DIAMETER: +0.005"/-0.000"  
BORE TAPER: +0.000"/-0.003"

APPROVED BY:			SIGNATURE:			DATE:	
D	F	O	H	B		S	T
WHEEL DIAMETER	FACE WIDTH	HUB OFFSET	HUB LENGTH	BORE DIAMETER	BORE TAPER IN/FT	KEYWAY WIDTH	KEYWAY DEPTH
18.000"	8.500"	4.875"	4.500"	3.000"	1.250"	0.750"	0.250"
<p>UNLESS OTHERWISE SPECIFIED DRAWING TOLERANCES</p> <p>DIMENSIONS: <math>\pm 0.010"</math></p> <p>FINISH: 250  EXCEPT FOR BORE AND OUTER</p> <p>FACE WHICH SHOULD BE 63 </p>				<p><b>BRAKE PRODUCTS, INC.</b> 16751 HILLTOP PARK PLACE CHAGRIN FALLS, OH 44023 UNITED STATES OF AMERICA</p>		<p>Web: <a href="http://www.brakeproducts.com">www.brakeproducts.com</a> Email: <a href="mailto:sales@brakeproducts.com">sales@brakeproducts.com</a> Phone: (440) 543-7962 Fax: (440) 543-7963</p>	
<p>DATE: Sunday, Oct 29 2017</p>				<p>PART # BH181004</p>		<p>MATERIAL SPECIFICATION: DUCTILE IRON ASTM A536-84 80-55-06</p>	
<p>DESCRIPTION: 18 INCH BORED &amp; KEYED BRAKE WHEEL</p>						<p>SERIAL # 0</p>	

**BRAKE PRODUCTS, INC.**  
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HUB LENGTH BORE & KEYWAY FOR A 608 & 808 MILL MOTORS  
JE76306 J076306 JFE1581  
SUP-SMX-808/W SUPERNUT